



LOCK FORMER

It has got 9 stations. Machine can work with up to 1,2 mm sheet thickness. Two roller sets are standard in the machine. One side can be Pittsburgh and the other side can be Snaplock. Roller sets are made of high quality steel in order to extend its life time. Working height can be adjusted in order to increase the safety. It works very quite. Also sheet's radius could be changed with its adjustable roller set.

Seam Types

- Pittsburgh Seam
- Snaplock Seam (0.5 mm - 1 mm)
- Drive Cleat Seam
- S & Drive S Cleat Seam
- Longitudinal Seam
- Single and double Standing Seam



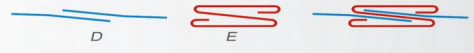
Snaplock Connection



Longitudinal seam connection



S seam



Pittsburgh seam



Single and double standing seam



Drive cleat



Power	3 KW 4 Hp
Voltage	380/400 VAC 50-60 Hz 3 Ph+PE
Current	6A
Working Speed	15 mt/ min 49,2 feet/min
Max. Profile Height	20 mm
Sheet Thickness	0,50 mm (27 gauge) - 1,20 mm (19 gauge)Galvanized 0,50 mm (27 gauge) - 0,70mm (23 gauge)Stainless Steel 0,50 mm (27 gauge) - 0,70 mm (23 gauge) Aluminium
Length X Width X Height	2,2 mt X 0,66 mt X 1,07mt 7,2 ft X 2,16 ft X 3,28 ft
Weight	410 kg